

# Splitex



## Operating range

Shaft diameter:  
 $d_1 = 50 \dots 150 \text{ mm (1.940" ... 6.000")}$   
 Pressure:  $p_1 = 10 \text{ bar (145 PSI)}$   
 Temperature:  
 $t = -40 \dots +150 \text{ °C (-40 ... +300 °F)}$ ,  
 above  $80 \text{ °C (175 °F)}$  flush is recommended  
 Sliding velocity:  $v_g = 10 \text{ m/s (33 ft/s)}$   
 Axial movement:  $\pm 1.5 \text{ mm (1/16")}$   
 Radial movement:  $\pm 0.8 \text{ mm (1/32")}$

## Materials

Seal face: Carbon graphite antimony impregnated (A), Silicon carbide (Q6)  
 Seat: Silicon carbide (Q6)  
 Secondary seals: FKM (V), EPDM (E), NBR (P)  
 Springs: CrNiMo steel (G)  
 Metal parts: CrNiMo steel (G)

## Features

- Fully split single seal, 2 x 2 segments, pre-assembled
- Semi-cartridge
- Balanced
- Stationary springs
- Bi-directional
- External pressurization
- Built-in flushing connections
- Installation and wear control

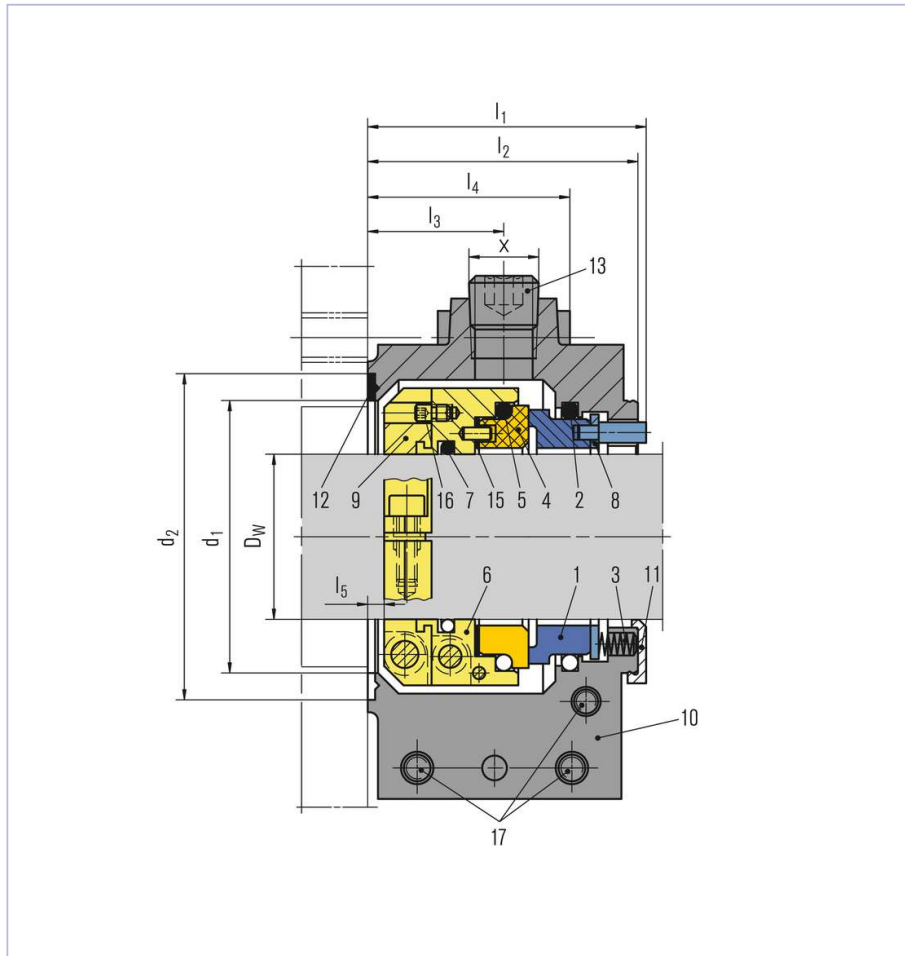
## Advantages

- Reduced repair and downtime: 2 x 2 pre-assembled design speeds up and simplifies installation because pump does not have to be disassembled.
- Long service life: precise pre-alignment because of pre-assembled segments. Stationary springs which are protected from the product prevent clogging.
- Greater flexibility during installation: no modification necessary because the seal is located outside of the stuffing box.
- Shaft protection: uniform torque transmission via clamping ring prevents damage caused by set screws.
- Dependable operation: mechanical decoupling of clamping ring (torque transmission) avoids distortion of the seat.

## Recommended applications

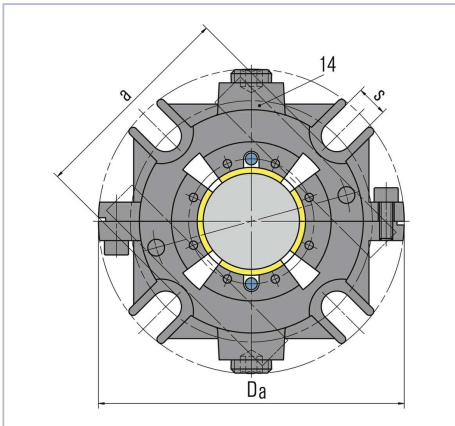
- Process industry
- Petrochemical industry
- Chemical industry
- Power plant technology
- Pulp and paper industry
- Centrifugal pumps
- Agitators
- Displacement pumps
- Conveying pulp with stock pumps
- Conveying timber to refiners with pumping screws
- Circulation of pulp-and-water mixtures in storage vessels
- Pump stations for waste water treatment
- Cooling water pumps for energy generation

- Simple monitoring of the seal during operation because of mechanical wear indicator on the seal face.
- Low leakage: elimination of secondary seals eliminates leakage paths between split components.
- High tolerance to shaft deflections ensured by stationary design and elastic seat mounting (gasket).



Item	Description
1	Seal face
2, 5, 7	O-Ring
3	Spring
4	Seat
6	Driver
8	Thrust ring
9	Clamp collar
10	Housing
11	Assembly fixture
12, 15	Gasket
13	Head screw plug
14	Mounting plate
16	Set screw
17	Socket head screw

## Installation, details, options



Seal cover

## Dimensions

$d_w$	$d_w$	$d_1$	$d_2$	$d_a$	A	s	$l_1$	$l_2$	$l_3$	$l_4$	$l_5$	X
1.940	49.276	2.953	3.307	5.433	3.456	0.591	2.480	2.402	1.181	1.772	0.118	3/8 NPT
2.000	50.800	2.953	3.307	5.433	3.456	0.591	2.480	2.402	1.181	1.772	0.118	3/8 NPT
2.125	53.975	3.110	3.465	5.787	3.622	0.591	2.480	2.402	1.142	1.772	0.118	3/8 NPT
2.375	60.325	3.504	3.976	5.866	4.134	0.689	2.520	2.441	1.181	1.811	0.118	3/8 NPT
2.438	61.925	3.642	4.114	6.181	4.272	0.689	2.520	2.441	1.181	1.811	0.118	3/8 NPT
2.500	63.500	3.642	4.114	6.181	4.272	0.689	2.520	2.441	1.181	1.811	0.118	3/8 NPT
2.750	69.850	3.858	4.449	6.929	4.646	0.787	2.520	2.441	1.181	1.811	0.118	3/8 NPT
2.938	74.625	4.213	4.803	7.559	5.000	0.787	2.559	2.480	1.299	1.850	0.118	3/8 NPT
3.000	76.200	4.213	4.803	7.559	5.000	0.787	2.559	2.480	1.299	1.850	0.118	3/8 NPT
3.250	82.550	4.331	5.197	7.520	5.315	0.787	2.559	2.480	1.220	1.850	0.118	3/8 NPT
3.500	88.900	4.764	5.512	7.992	5.709	0.866	2.854	2.776	1.240	1.988	0.118	1/2 NPT
3.625	92.075	4.764	5.512	7.992	5.709	0.866	2.854	2.776	1.240	1.988	0.118	1/2 NPT
3.750	95.250	4.921	5.630	8.110	5.827	0.866	2.854	2.776	1.240	1.988	0.118	1/2 NPT
3.875	98.425	5.157	5.906	8.504	6.102	0.866	2.854	2.776	1.240	1.988	0.118	1/2 NPT
4.000	101.600	5.157	5.906	8.504	6.102	0.866	2.854	2.776	1.240	1.988	0.118	1/2 NPT
4.250	107.950	5.591	6.496	9.055	6.693	0.866	2.854	2.776	1.240	1.988	0.118	1/2 NPT
4.500	114.300	5.984	6.890	9.449	7.087	0.866	2.854	2.776	1.240	1.988	0.118	1/2 NPT
4.750	120.650	5.984	6.890	9.449	7.087	0.866	2.854	2.776	1.240	1.988	0.118	1/2 NPT
5.000	127.000	6.378	7.283	10.551	7.480	1.024	3.524	3.445	1.713	2.461	0.157	1/2 NPT
5.500	139.700	6.890	7.874	11.929	8.071	1.024	3.524	3.445	1.713	2.461	0.157	1/2 NPT
6.000	152.400	7.402	8.465	12.126	8.661	1.024	3.524	3.445	1.713	2.461	0.157	1/2 NPT

Dimensions in inch

## Dimensions

$d_w$	$d_w$	$d_1$	$d_2$	$d_a$	$a$	$s$	$l_1$	$l_2$	$l_3$	$l_4$	$l_5$	X
50	1.969	75	84	138	88	15	63	61	30	45	3	3/8 NPT
60	2.362	89	101	149	105	17,5	64	62	30	46	3	3/8 NPT
70	2.756	98	113	176	118	20	64	62	30	46	3	3/8 NPT
80	3.150	110	132	191	135	20	65	63	31	47	3	3/8 NPT
90	3.543	121	140	203	145	22	72.5	70.5	31.5	50.5	3	1/2 NPT
100	3.937	131	150	216	155	22	72.5	70.5	31.5	50.5	3	1/2 NPT
110	4.331	142	165	230	170	22	72.5	70.5	31.5	50.5	3	1/2 NPT
120	4.724	152	175	240	180	22	72.5	70.5	31.5	50.5	3	1/2 NPT
125	4.921	162	185	268	190	26	89.5	87.5	43.5	62.5	4	1/2 NPT
140	5.512	175	200	303	205	26	89.5	87.5	43.5	62	4	1/2 NPT
150	5.906	188	215	308	220	26	89.5	87.5	43.5	62.5	4	1/2 NPT

Dimensions in Millimeter