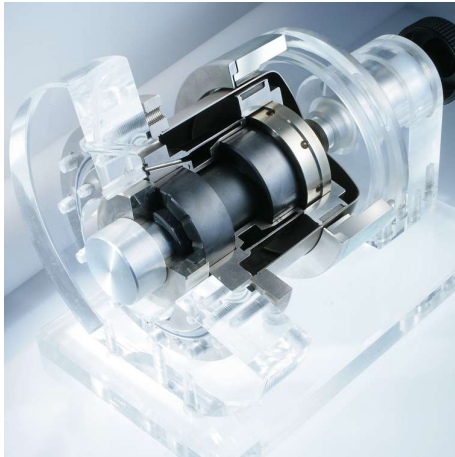


MAK66



Features

Magnetic couplings (MAK) are a hermetic sealing solution for pumps and agitators. Dangerous or precious media remains isolated in the closed system circuit.

Advantages

- Magnetic coupling for standard applications
- Hermetically sealed
- No contact of torque transmitting elements
- No maintenance necessary
- Hastelloy® can for high performance
- High efficient can optional
- Product lubricated sliding bearing included

Operating range

Shaft diameter: $d = \dots 40 \text{ mm (1,57")}$
 Pressure: $p = 25 \text{ bar (363 PSI)}$
 Temperature: $t = -40 \text{ °C } \dots +250 \text{ °C (-40 °F } \dots +482 \text{ °F)}$ (SmCo),
 $+120 \text{ °C (+248 °F)}$ (NdFeB)
 Speed: $n = 3,600 \text{ min}^{-1}$
 Chemical resistance: pH 0 ... 14
 Viscosity: 0.3 ... 5,000 mPas (SiC)
 Torque: max. 462 Nm
 Solids: max. 0.1 mm; max. 5 % by weight; grain hardness max. 700 HV

Materials

Sliding faces: Silicon carbide SiC (Q1),
 Carbon silicon impregnated SiC-C-Si (Q3),
 Carbon graphite resin impregnated (B)
 Magnets: Samarium Cobalt (MA3),
 Neodymium-Iron-Boron (MA8)
 Metal parts: CrNiMO steel 1.4571 (G), CrNiMo steel 1.4462 (G1), Hastelloy® C-4 2.4610 (M)

Notes

Different variants are available to meet specific requirements:

- Coolable or heatable bearing arrangements
- Vertical drive with dry running roller bearing
- High temperature variant
- Without bearing

Can variants:

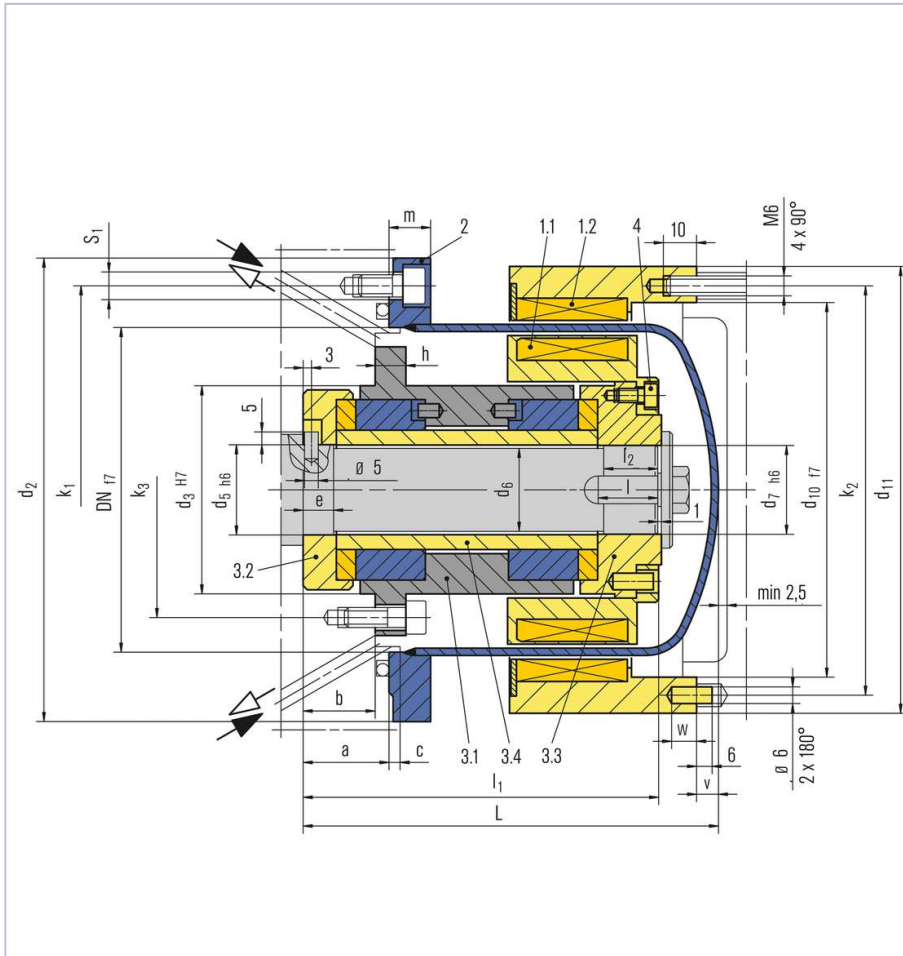
- Double wall
- High pressure can
- Ceramic, PEEK carbon fiber, Titanium cans

Recommended applications

- Chemical industry
- Oil and gas industry
- Refining technology
- Pharmaceutical industry
- Food processing industry
- Centrifugal pumps
- Gear pumps
- Top drive mixers/agitators
- Fans
- Blowers
- Autoclaves

Functional description

The power transmission occurs contact-free through magnets from the drive shaft to the product wetted output shaft. Between the two rotating parts is the can which is bolted to the container.

**Item Description**

- 1 Coupling
- 1.1 Inner rotor
- 1.2 Outer rotor
- 2 Can
- 3 Bearing assembly
- 3.1 Radial journal bearing
- 3.2 Axial journal bearing
- 3.3 Axial journal bearing
- 3.4 Shaft sleeve
- 4 HSH cap screw

Product variants

Ceramic and PEEK carbon fiber can variants

Charts

Static break-away torque (Nm)

DN	60		75		110		135		165	
No. of poles	8		10		16		20		24	
Material	MA3	MA8	MA3	MA8	MA3	MA8	MA3	MA8	MA3	MA8
Magnet length in cm	2	6.5	9	9	13	24	33			
	4	14.5	20	21	29	53	74	85	119	115
	6	22	31	34	48	85	119	128	180	185
	8							176	247	260
	10									330

Static break-away torque [Nm] at room temperature. Magnet material: MA3 = SmCo, MA8 = NdFeB

Dimensions

d ₁₀	d ₁₁	V	W	k ₂
90	110	0	5	100
125	145	4	5	135
150	170	4	5	160
178	198	5	8	188

Outer rotor

Dimensions in millimeter

Dimensions

DN	DNL	d3	d5	d6	b	e	l1	l2	h	k3	d7	l	t	u
75	22	44	16.5	15.8	21	8	103	29	7	55	16	16	18	5
110	43	75	32.5	31.5	26	11	128.5	20	8	87	32	22	35	10
135	43	75	32.5	31.5	26	11	138.5	20	8	87	32	22	35	10
165	55	92	40.5	39.5	27	12	169.5	30	10	103	40	32	46	12

Bearing arrangement

Dimensions in millimeter

Dimensions

DN	LK	L	d1	d2	a	c	m	k1	s1
75	2-6	119	75	118	17	4	13	100	9
110	2-6	146	110	153	31	4	13	133	9
135	4-8	156	135	178	17	4	14	158	9
165	4-10	187	163.5	218	17	5	16	192	11

Can

Dimensions in millimeter